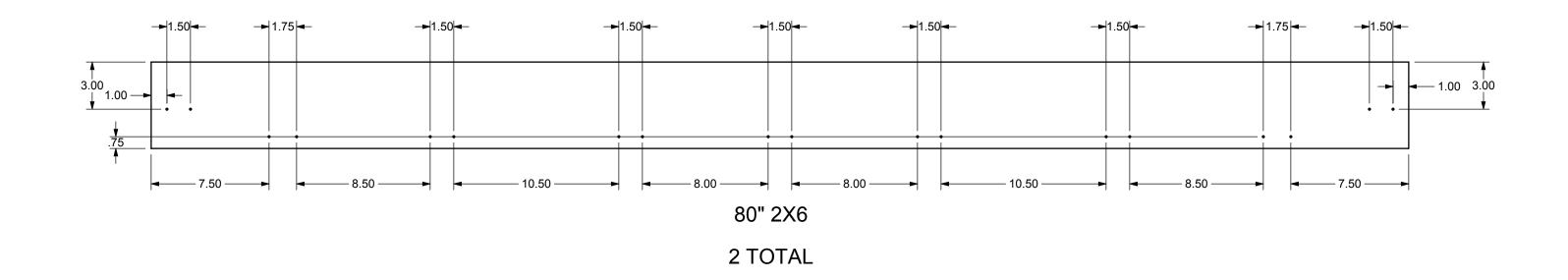
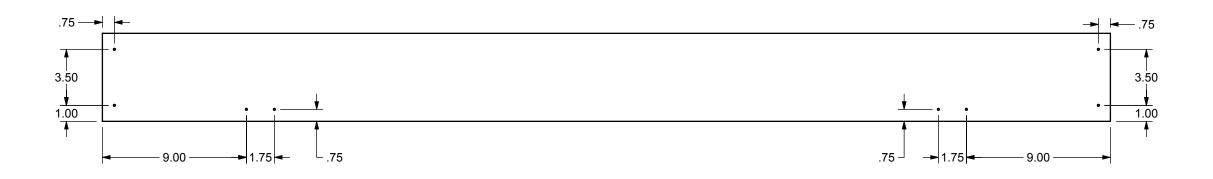
QUEEN SIZED RAISED BED FRAME



PRE-DRILLING PLANS ALL HOLES TO BE DRILLED AT 1/8"



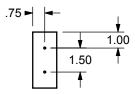


57" 2X6

2 TOTAL

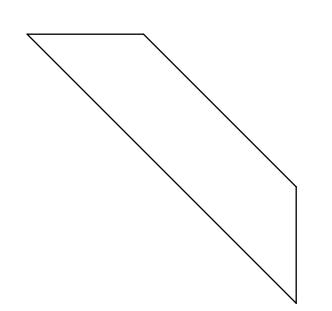
PRE-DRILLING PLANS ALL HOLES TO BE DRILLED AT 1/8"

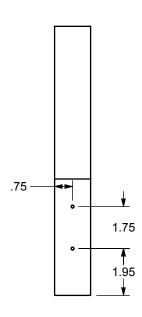




60" 2X4 SUPPORT BEAM

4 TOTAL



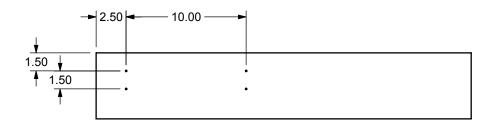


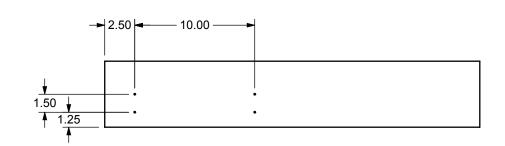
16" 2X4 45 DEGREE ANGLE SUPPORT BEAM 4 TOTAL

PRE-DRILLING PLANS ALL HOLES TO BE DRILLED AT 1/8"



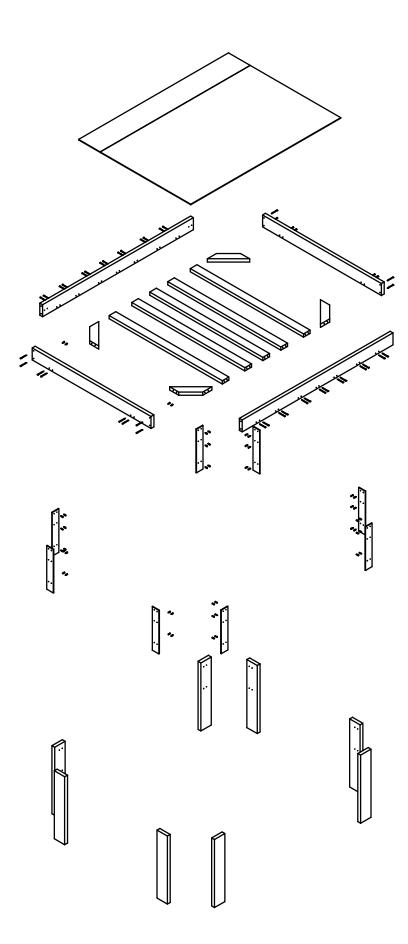
INSIDE SUPPORT 8 TOTAL



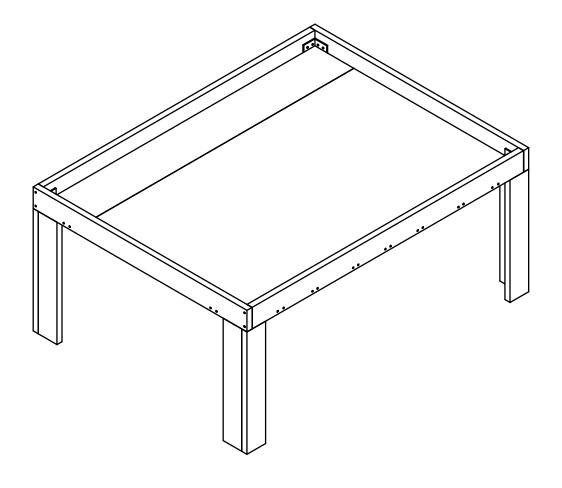


OUTSIDE LEGS
(THESE LEGS WILL BE THE FIRST ATTACHED ON EACH SIDE)
4 TOTAL

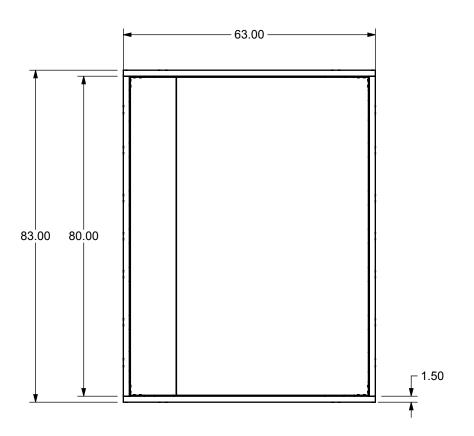
INSIDE LEGS 4 TOTAL

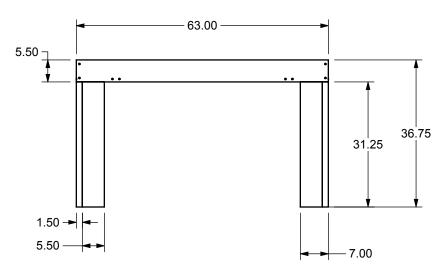


	o=:/		
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	LONG SIDE OF BED FRAME	2" X 6" WOOD, 75" IN LENGTH;
2	2	SHORT SIDE OF BED FRAME	2" X 6" WOOD, 57" IN LENGTH;
3	8	LEG	2" X 6" WOOD, 31.25" LENGTH;
4	4	45 DEGREE ANGLE CUT SUPPORT PIECE	2" X 4" WOOD, 16" LENGTH WITH 45 DEGREE ANGLED CUTS;
5	5	SUPPORT BEAM	2" X 4" WOOD, 54" LENGTH;
6	8	INSIDE BRACE	1/4" PLYWOOD, 20" LENGTH;
7	1	QUEEN SIZE LARGE PLYWOOD BASE	1/2" PLYWOOD;
8	1	QUEEN SIZE SMALL PLYWOOD BASE	1/2" PLYWOOD;
9	44	#10 2.5" WOOD SCREW	#10 X 2.5" SCREW. PHLP, ZP
10	48	MMC#90031A247	#10 X 1" FH SM SCREW, PHLP, ZP



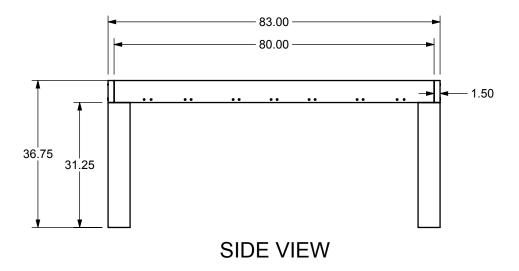
TOP VIEW





FRONT VIEW

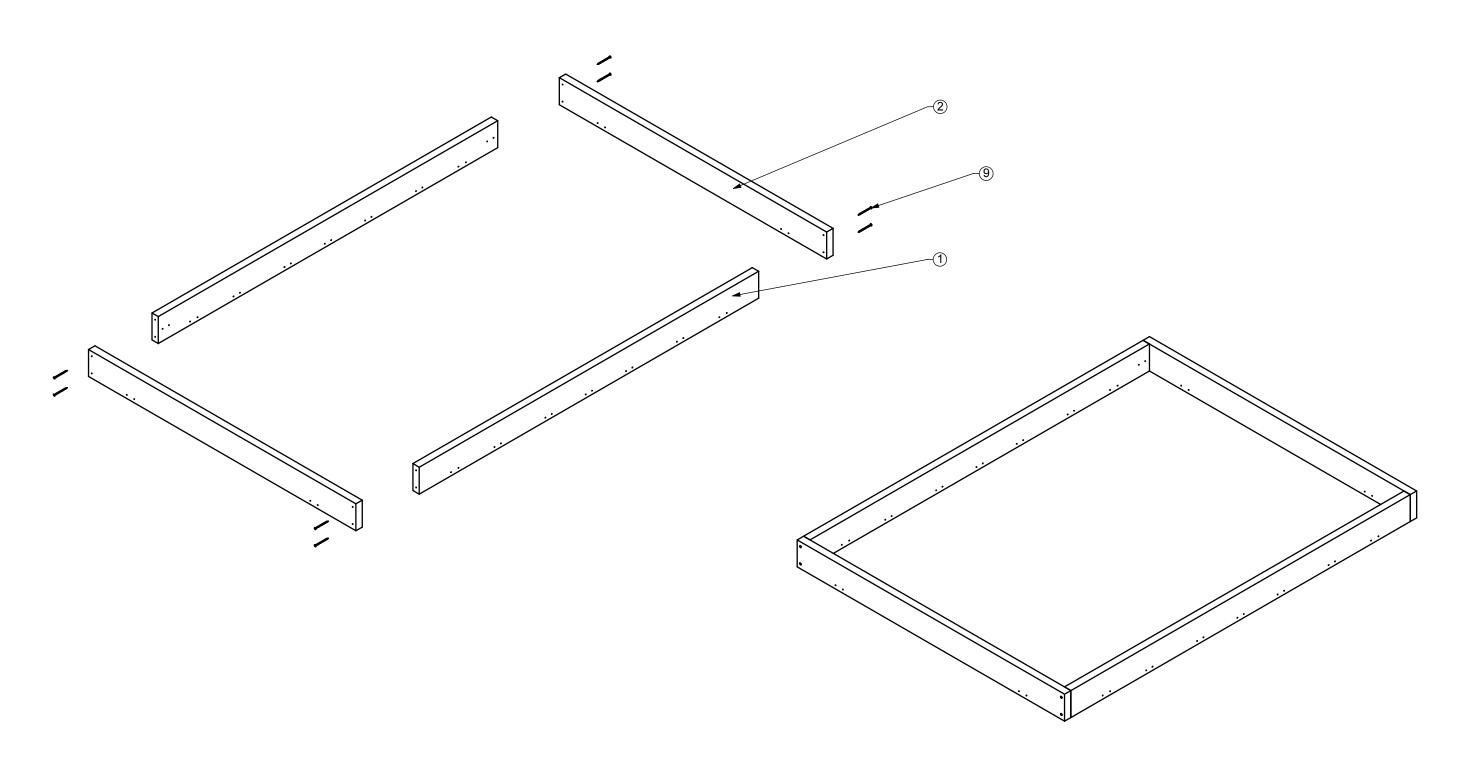
OVERALL DIMENSIONS



STEP ONE: OUTSIDE FRAME

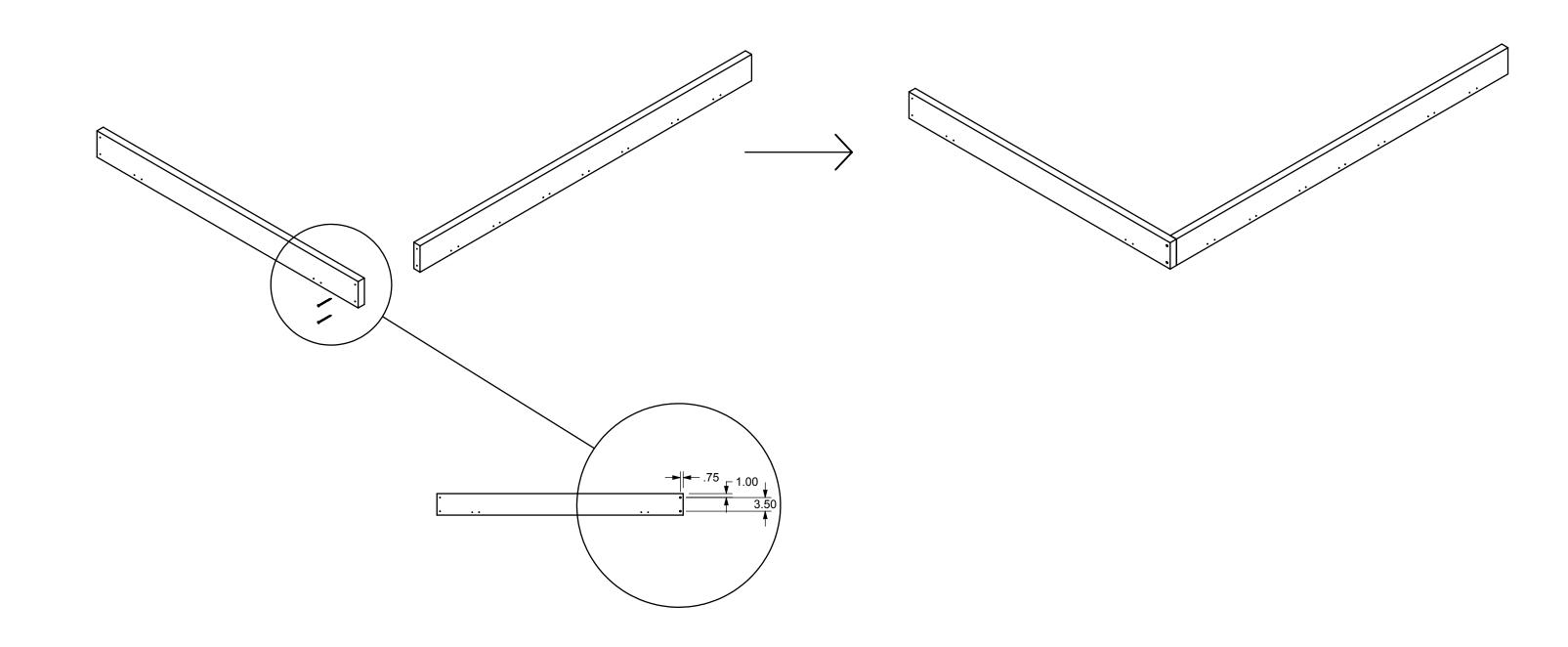
MATERIALS FOR THIS STEP

ITEM NO.	QTY.	PART NO.	DESCRIPTION
		LONG SIDE OF	
1	2	BED FRAME	2" X 6" WOOD, 75" IN LENGTH;
		SHORT SIDE OF	
2	2	BED FRAME	2" X 6" WOOD, 57" IN LENGTH;
		#10 2.5" WOOD	
9	44	SCREW	#10 X 2.5" SCREW. PHLP, ZP



STEP ONE: OUTSIDE FRAME

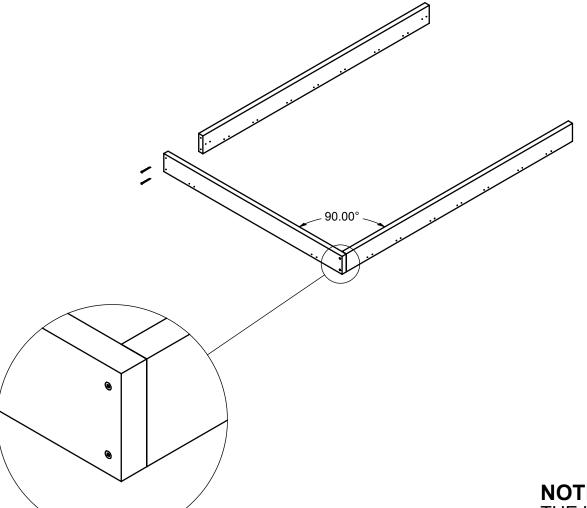
- USE TWO 2.5" WOOD SCREWS TO ATTACH THE 80" LONG PIECE TO THE 63" SHORT PIECE.
- THE PIECES SHOULD FORM A 90 DEGREE ANGLE
- THE LOCATION OF THE SCREWS IS SHOWN BELOW

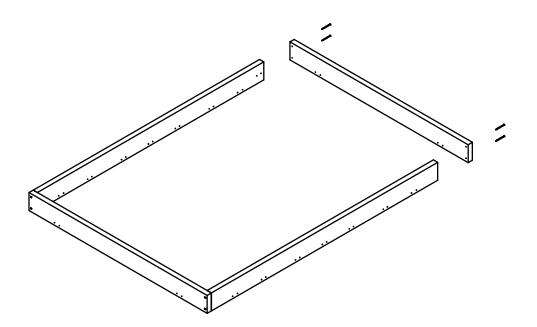


STEP ONE: OUTSIDE FRAME

- USE TWO 2.5" WOOD SCREWS TO ATTACH THE SECOND 80" LONG PIECE TO THE 63" SHORT PIECE.
- THE PIECES SHOULD FORM A 90 DEGREE ANGLE
- THE LOCATIONS OF THE SCREWS REMAIN THE SAME AS THE PREVIOUS PAGE

- USE FOUR 2.5" WOOD SCREWS TO ATTACH THE SECOND 63" SHORT PIECE TO THE EXISTING ASSEMBLY
- THE LOCATIONS OF THE SCREWS REMAIN THE SAME AS THE PREVIOUS PAGE



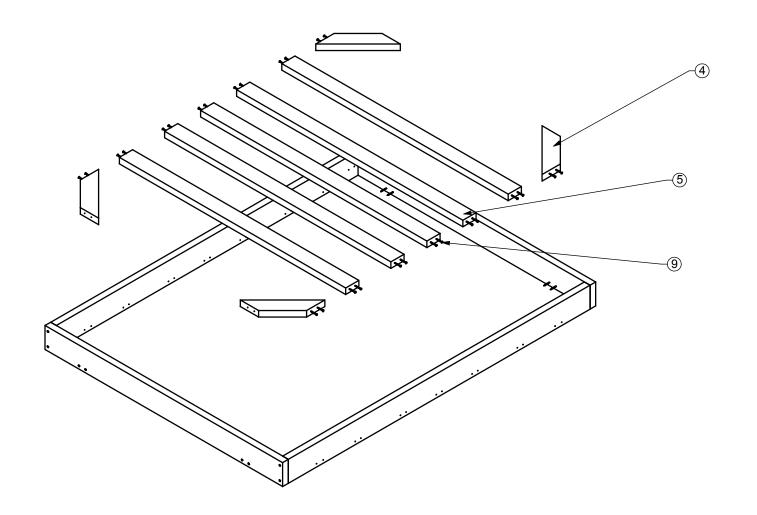


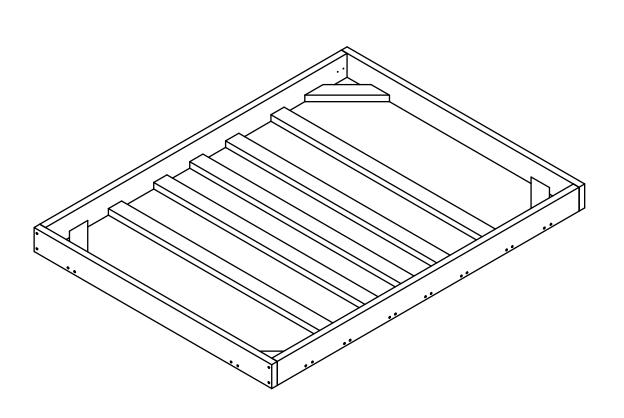
NOTE: THE SHORTER SIDE PIECES SANDWICH THE LONGER PIECES-THE LONG PIECES SHOULD BE FLUSH WITH THE SIDES OF THE SHORTER PIECES.

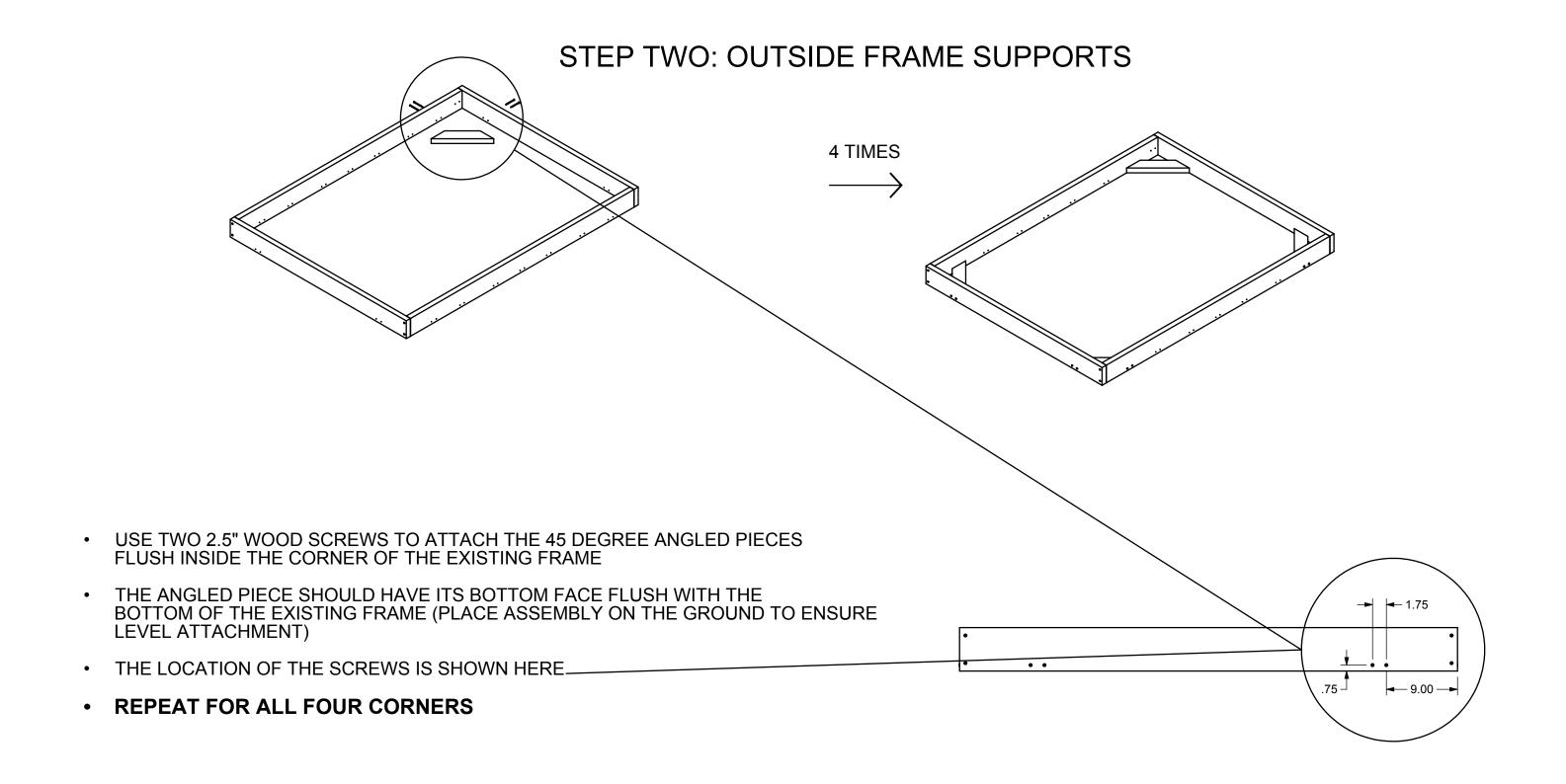
MATERIALS FOR THIS STEP

STEP TWO: OUTSIDE FRAME SUPPORTS

ITEM NO.	QTY.	PART NO.	DESCRIPTION
		45 DEGREE	
		ANGLE CUT	O" Y 4" MOOD 40" LENGTH MITH 45 DECREE ANGLED CHTC.
4	4	SUPPORT PIECE	2" X 4" WOOD, 16" LENGTH WITH 45 DEGREE ANGLED CUTS;
5	5	SUPPORT BEAM	2" X 4" WOOD, 54" LENGTH;
		#10 2.5" WOOD	
9	44	SCREW	#10 X 2.5" SCREW. PHLP, ZP

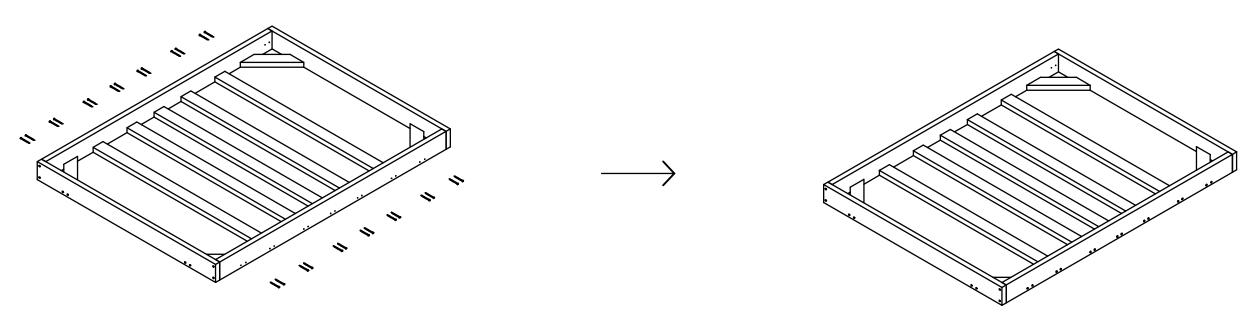




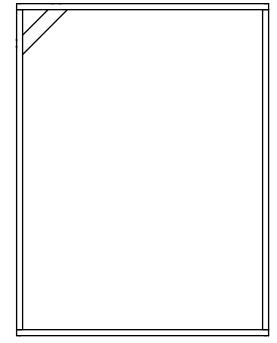


• NOTE: DIMENSIONS GIVEN FOR REFERENCE - NOT NECESSARY TO BE EXACT

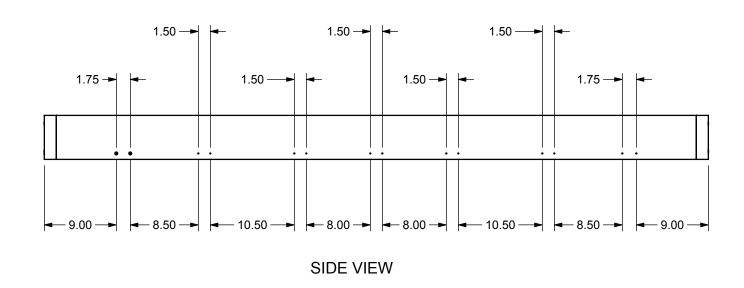
STEP TWO: OUTSIDE FRAME SUPPORTS



- USE FOUR 2.5" WOOD SCREWS TO ATTACH EACH OF THE 54" SUPPORT BEAMS DRILLING FROM THE OUTSIDE OF THE FRAME
- THE BOTTOM FACE OF EACH PIECE SHOULD BE FLUSH WITH THE BOTTOM OF THE FRAME (PLACING THE ASSEMBLY ON THE GROUND WHILE DRILLING WILL ENSURE THIS)
- THE LOCATIONS OF THE SCREWS ARE SHOWN BELOW

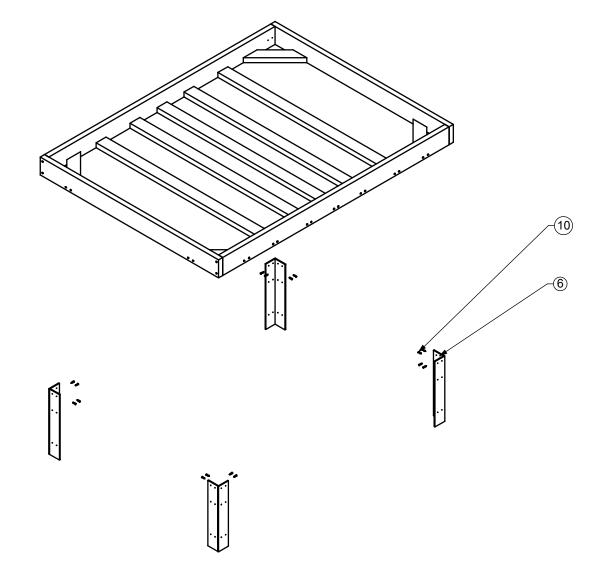


TOP VIEW



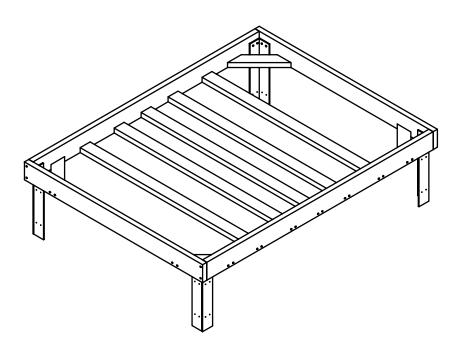
NOTE: THEGIVEN DIMENSIONS DO NOT NEED TO BE EXACT - THE 4 SUPPORT BEAMS NEED TO BE EVENLY SPACED IN BETWEEN THE 45 DEGREE ANGLED PIECES. TWO 2.5" SCREWS SHOULD FASTEN THE BEAM ON EACH SIDE OF THE ASSEMBLY. FOLLOWING THE PROVIDED DIMENSIONS CLOSELY WILL PROVIDE STABILITY

STEP THREE: INTERIOR LEG ATTACHMENTS

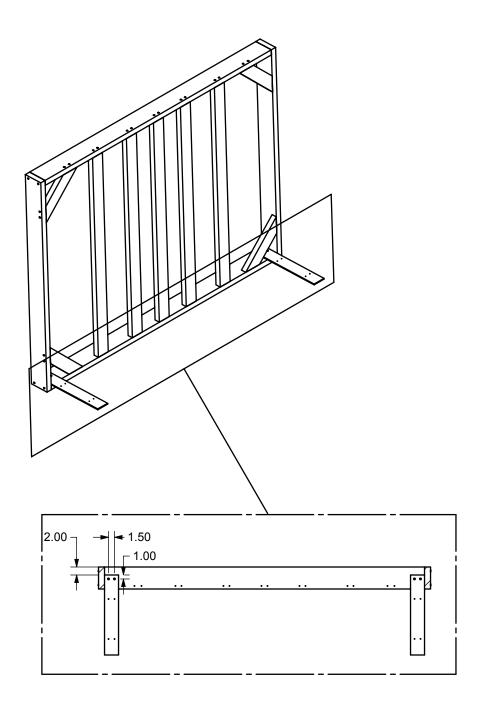


MATERIALS FOR THIS STEP

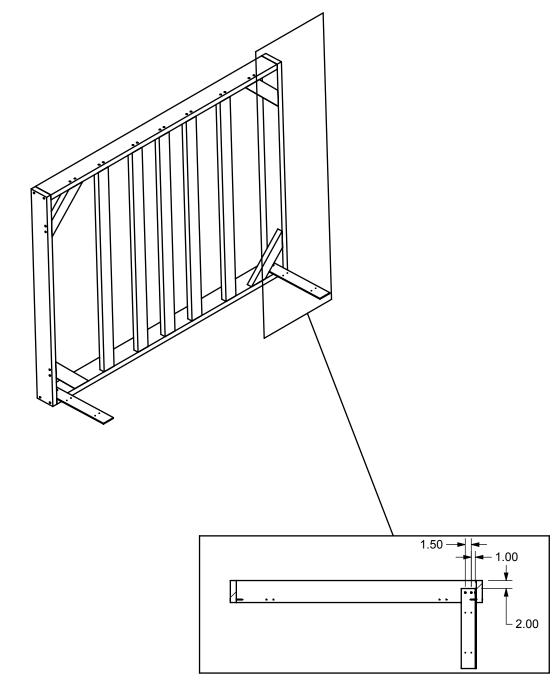
ITEM NO.	QTY.	PART NO.	DESCRIPTION
6	8	INSIDE BRACE	1/4" PLYWOOD, 20" LENGTH;
10	48	MMC#90031A247	#10 X 1" FH SM SCREW, PHLP, ZP



STEP THREE: INTERIOR LEG ATTACHMENTS



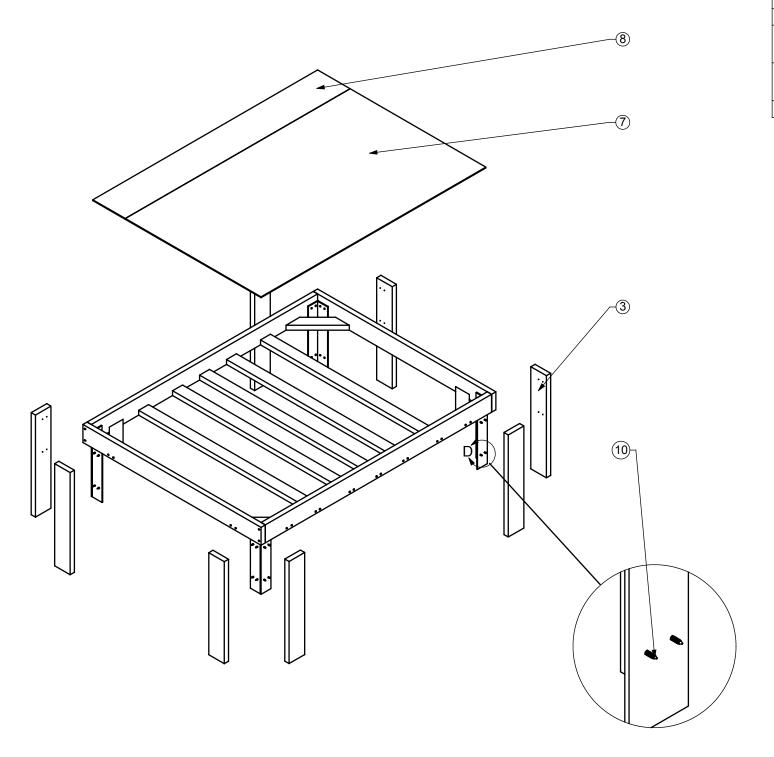
- PLACE THE ASSEMBLY ON ITS SIDE IN ORDER TO ATTACH INNER LEGS
- USE TWO 2.5" WOOD SCREWS PER LEG TO ATTACH THE INNER LEG PIECES
- THE LOCATIONS OF THE SCREWS ARE SHOWN ABOVE
- THE SIDES OF THE INNER LEGS SHOULD BE FLUSH UP AGAINST THE INSIDE OF THE EXISTING ASSEMBLY (SEE BELOW FOR DETAIL)



- KEEP THE ASSEMBLY ON ITS SIDE IN ORDER TO ATTACH INNER LEGS
- USE TWO 2.5" WOOD SCREWS PER LEG TO ATTACH THE SECOND INNER LEG PIECES
- THE LOCATIONS OF THE SCREWS ARE SHOWN BELOW
- THE SIDES OF THE INNER LEGS SHOULD BE FLUSH UP AGAINST THE INSIDE OF THE EXISTING ASSEMBLY (SEE BELOW FOR DETAIL)

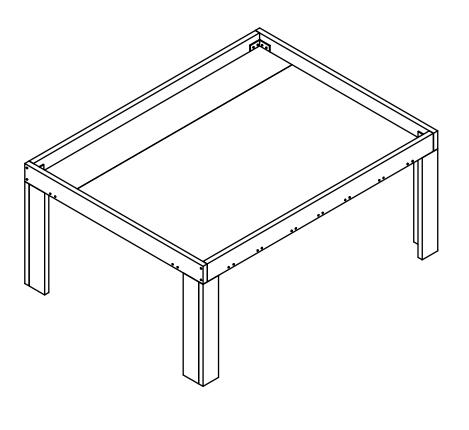
NOTE: REPEAT ON OPPOSITE SIDE IN SAME MANNER

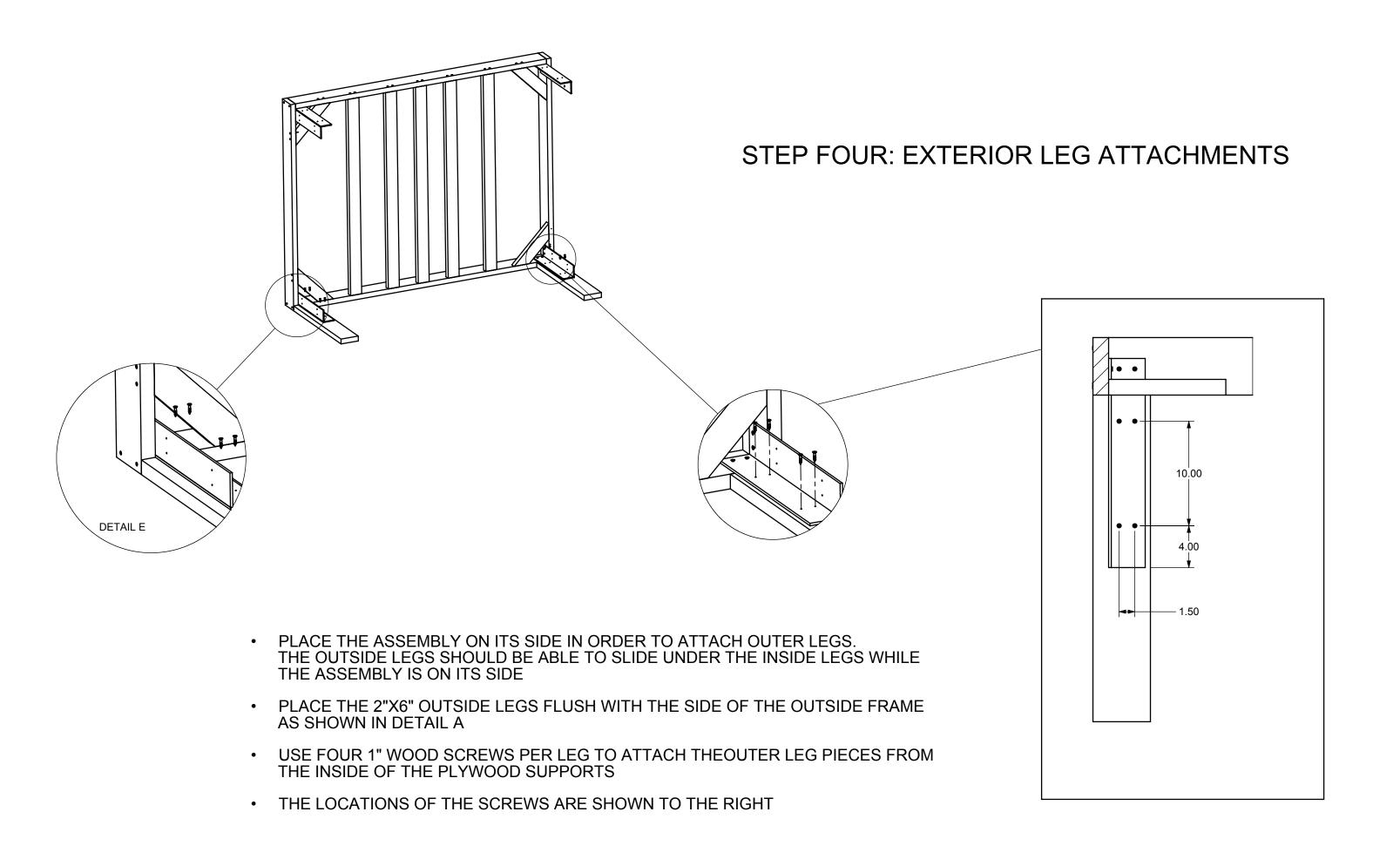
STEP FOUR: EXTERIOR LEG ATTACHMENTS

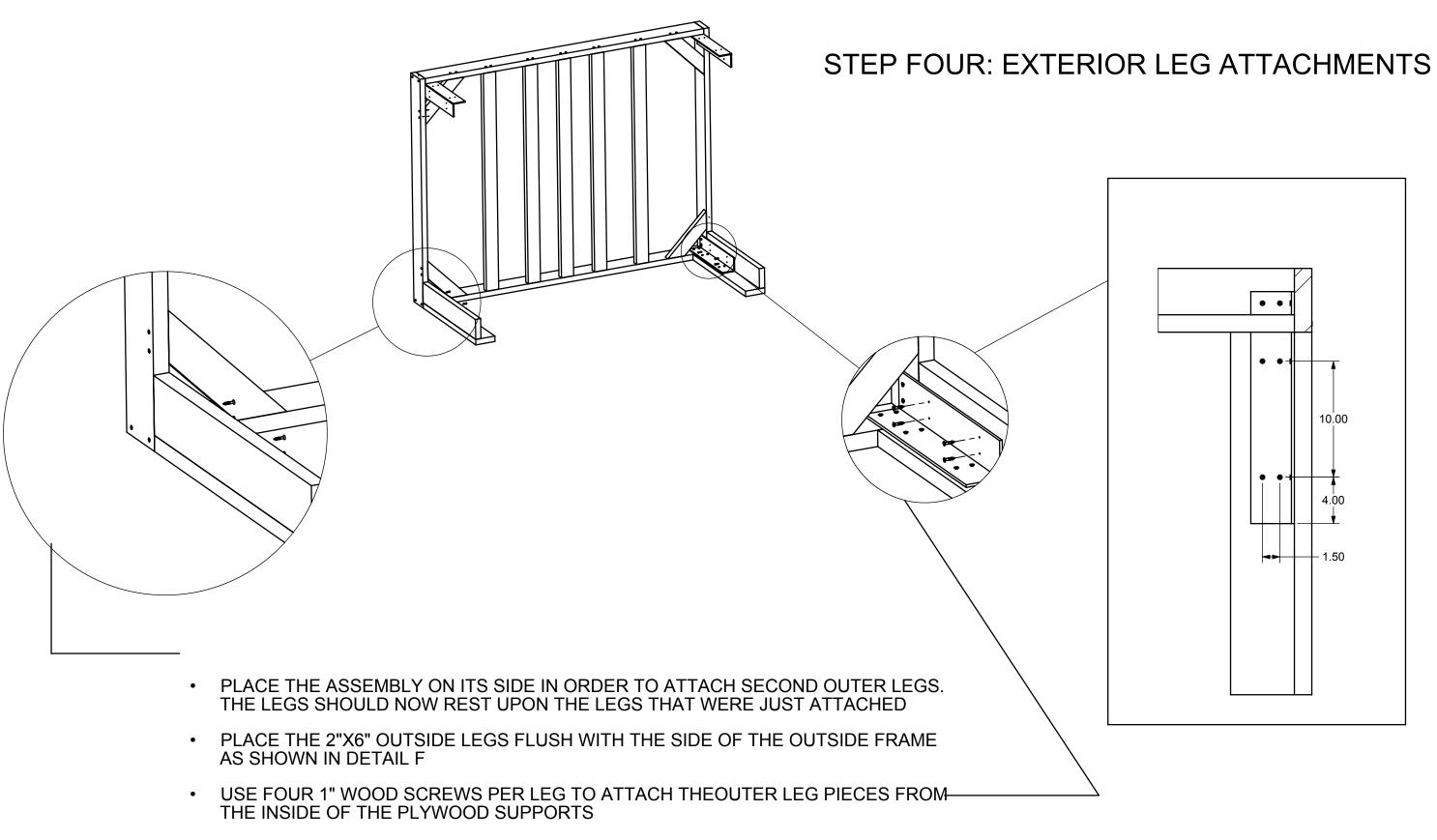


MATERIALS FOR THIS STEP

ITEM NO.	QTY.	PART NO.	DESCRIPTION
3	8	LEG	2" X 6" WOOD, 31.25" LENGTH;
6	8	INSIDE BRACE	1/4" PLYWOOD, 20" LENGTH;
7	1	QUEEN SIZE LARGE PLYWOOD BASE	1/2" PLYWOOD;
8	1	QUEEN SIZE SMALL PLYWOOD BASE	1/2" PLYWOOD;
10	48	MMC#90031A247	#10 X 1" FH SM SCREW, PHLP, ZP

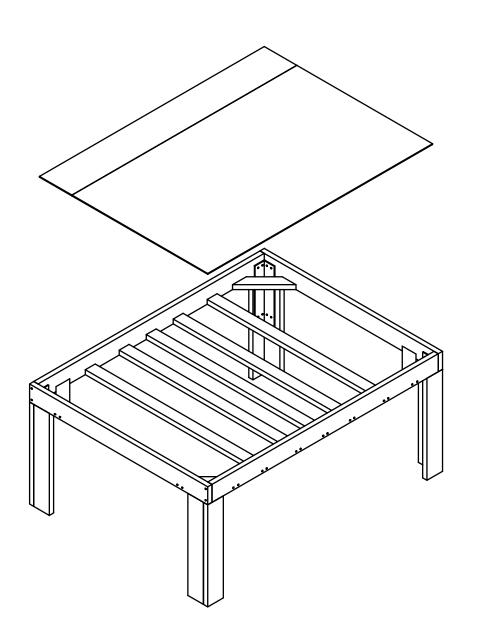






• THE LOCATIONS OF THE SCREWS ARE SHOWN TO THE RIGHT

STEP FOUR: EXTERIOR LEG ATTACHMENTS



• WITH THE FRAME COMPLETED, THE PLYWOOD PIECE AND THE 1X6 BOARD SHOULD FIT INSIDE THE CREATED FRAME (NO CONSTRUCTION NEEDED)